## ALLISON SUPPLEMENT 5TH GENERATION CONTROLS

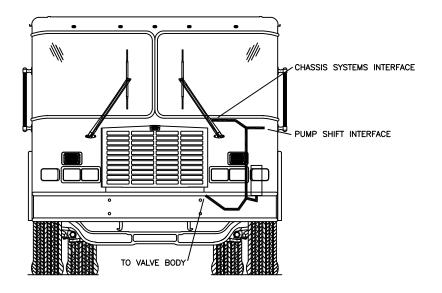
UEM HARNESS ROUTING	
OEM INTERFACE PART 1	3
OEM INTERFACE PART 2 - NON MULTIPLEXED CHASSIS	4
OEM INTERFACE PART 2 - MULTIPLEXED CHASSIS	5
PTO CONTROL (NON MULTIPLEXED ONLY)	.6
RETARDER INTERFACE	7
RETARDER MODULATION	8
CONNECTOR LAYOUTS	9
PUMP SHIFT INTERFACE - NON MULTIPLEXED CHASSIS	10
PUMP SHIFT INTERFACE - MULTIPLEXED CHASSIS	11

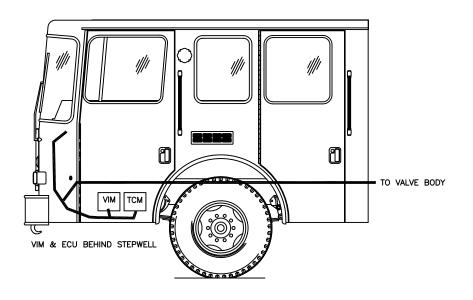
REFER TO VEHICLE SPECIFIC DOUMENTATION FOR PTO CONTROLS ON MULTIPLEXED CHASSIS.

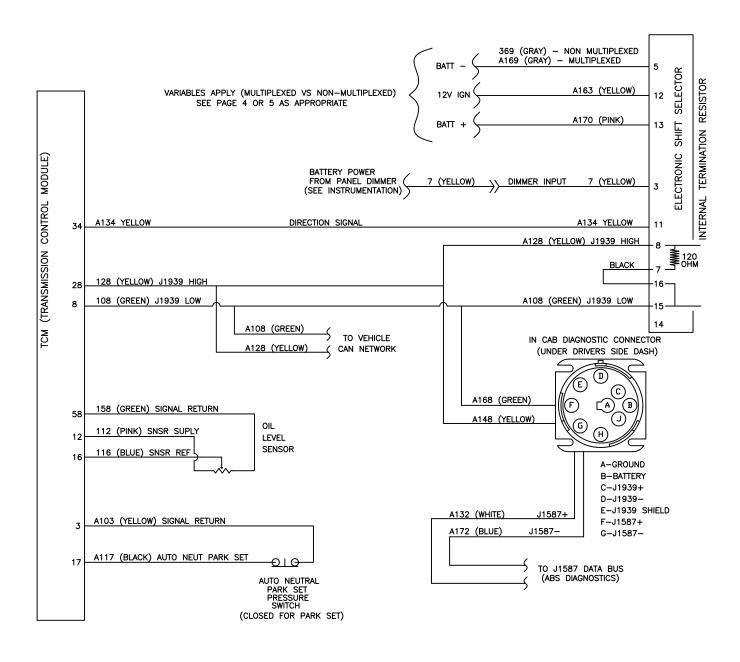
THIS MANUAL HAS BEEN DESIGNED AS A SUPPLEMENT FOR THE H.M.E. CUSTOM FIRE TRUCK CHASSIS ELECTRICAL SCHEMATICS MANUAL. IT'S CONTENT AND ANY SUPPORTING DOCUMENTATION HAS BEEN PROVIDED ON A RESTRICTED BASIS AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF H.M.E. INCORPORATED.

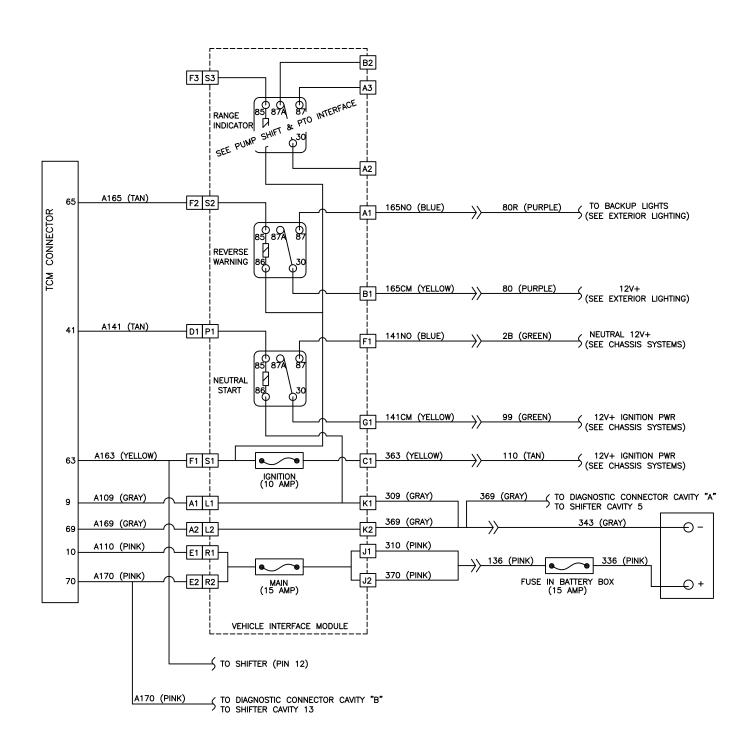
IT SHOULD BE NOTED THAT SOME FEATURES ARE OPTIONAL AND NOT ALL FEATURES ARE AVAILABLE ON ALL CHASSIS LINES. IT SHOULD ALSO BE NOTED THAT AS H.M.E. CHASSIS ARE CUSTOM BUILT SOME OF THE SYSTEMS DEFINED IN THIS MANUAL MAY HAVE BEEN MODIFIED. SEE SUPPORTING DOCUMENTATION FOR ANY SUCH MODIFICATIONS.

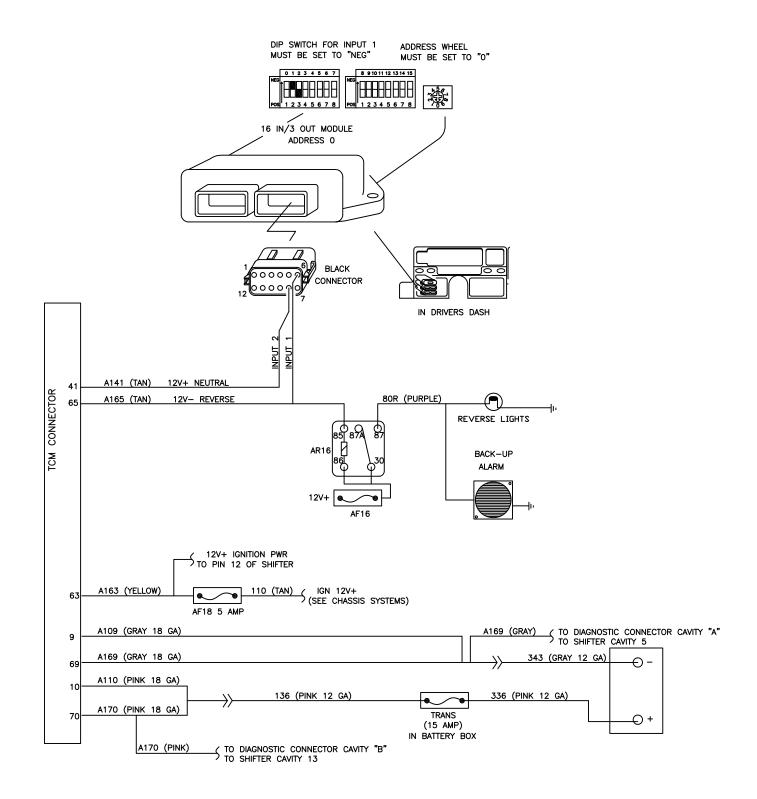
WHILE EVERY EFFORT WILL BE MADE TO MAINTAIN THE ACCURACY OF THIS MANUAL ACTUAL PRODUCTION PROCEDURES MAY CHANGE ANYTIME GOOD ENGINEERING PRACTICE DEEMS NECESSARY.

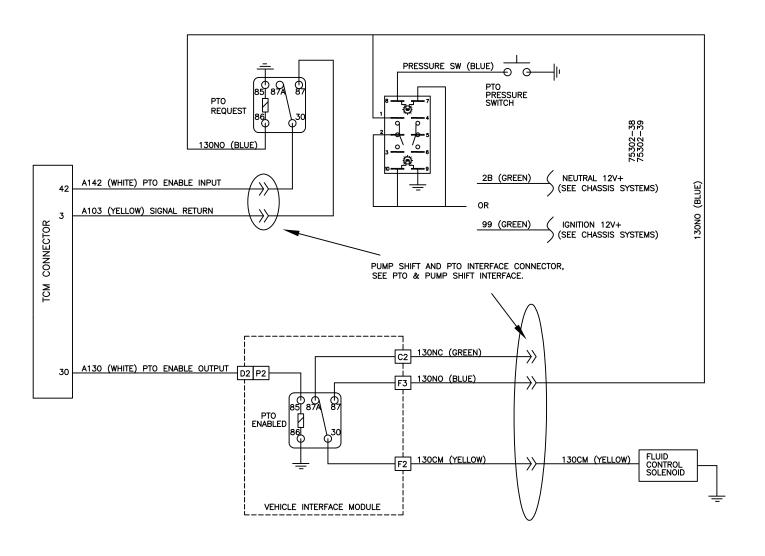












OPERATION MAY BE INFLUENCED BY THE FOLLOWING PROGRAMMABLE PARAMETERS:

PARAMETER

DEFAULT VALUE

ALLOWABLE RANGE

Max Engine Speed for PTO Operation

4000rpm

500-1400/PTO Ratio

375-4000 rpm

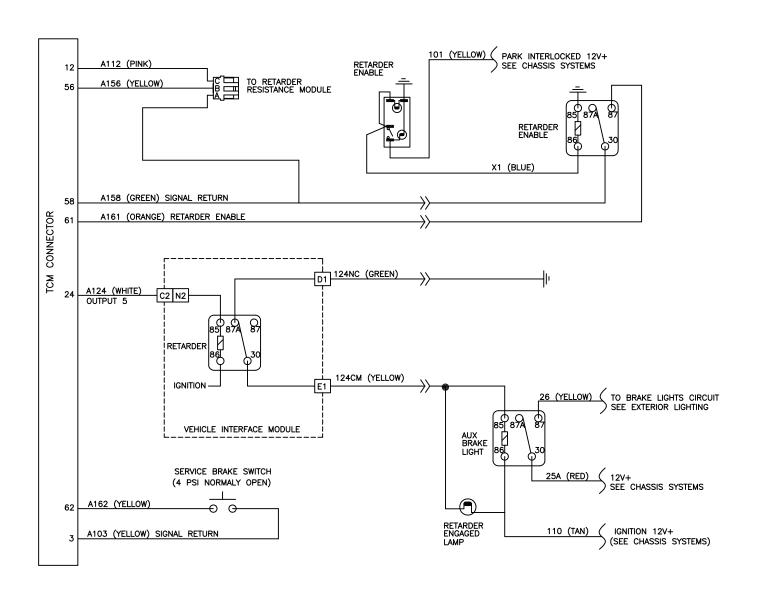
 Max Engine
 Speed for PTO Engagement
 900rpm
 500-1400/PTO Rd

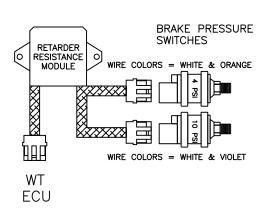
 Max Engine
 Speed for PTO Operation
 4000rpm
 375-4000 rpm

 Max Output
 Speed for PTO Engagement
 250rpm
 60-5000 rpm

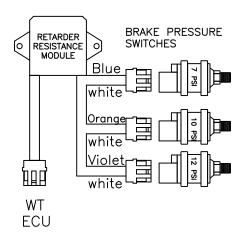
 Max Output
 Speed for PTO Operation
 300rpm
 70-5000 rpm

REFER TO VEHICLE SPECIFIC DOUMENTATION FOR PTO CONTROLS ON NON-MULTIPLEXED CHASSIS.

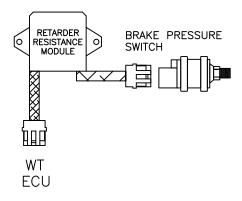




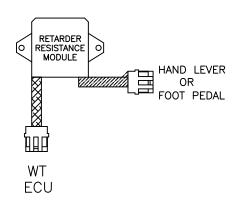
1/3 @ 0 THROTTLE 2/3 @ 4 PSI FULL ON @ 10 PSI



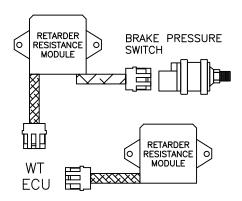
1/3 @ 7 PSI 2/3 @ 10 PSI FULL ON @ 12 PSI



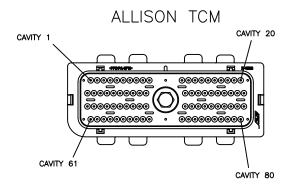
FULL ON WITH BRAKE APPLICATION

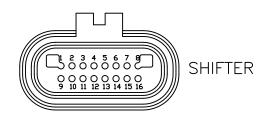


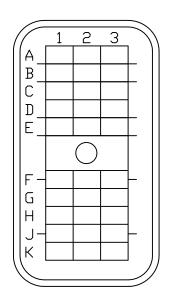
HAND LEVER OR FOOT CONTROL

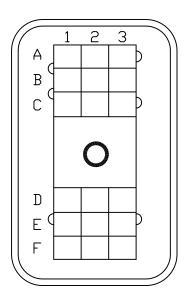


1/3 ZERO THROTTLE
FULL ON WITH BRAKE APPLICATION

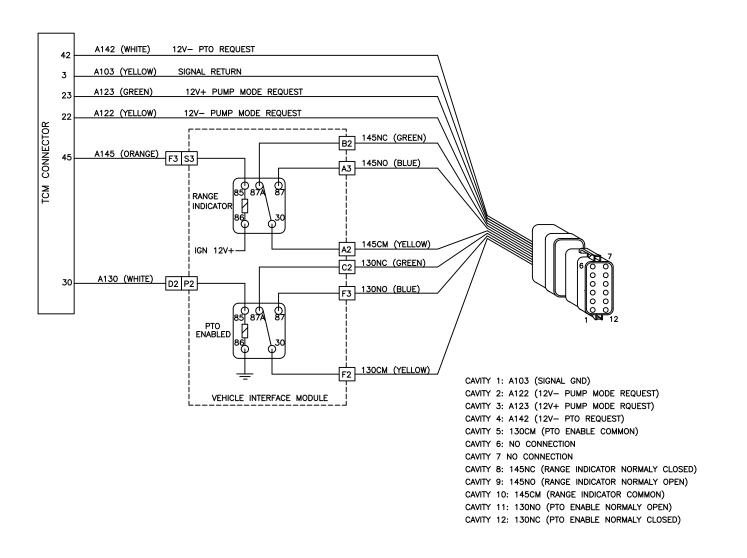








VIM (VEHICAL INTERFACE MODULE)
(NON MULTIPLEXED ONLY)



CONNECTOR BEHIND LEFT LOWER DASH PANEL

REFER TO ALLISON 4TH GENERATION SCHEMATICS FOR FIRE TRUCK PUMP MODE — FUNCTION 'J'

## MATING CONNECTOR INFORMATION;

DEUTSCH 12 WAY PLUG: DT06-12S (HME #60880-3) SOCKET, 14-16 AWG: 0462-209-16141 (HME #60880-5) SOCKET, 16-18 AWG: 0462-201-16141 (HME #60880-50) LOCKING WEDGE: W12S (HME #60880-4)

## PUMP SHIFT & PTO INTERFACE MULTIPLEXED CHASSIS

