



HME, Incorporated
1950 Byron Center Avenue
Wyoming, MI 49519

(616) 534-1463 FAX (616) 534-9422

Designed Smart. Built Tough.™

Fuel Gauge Testing

1. Go into the instrumentation and perform a gauge test (instructions in the chassis manual)
2. Did the gauge pass the test (sweep from empty to half to full)?
 - a. No, look at the wiring from instrumentation processor to the fuel gauge.
 - b. Yes, move on to 3
3. What is the fuel gauge reading? Empty --1/8--1/4--3/8--1/2--5/8--3/4--7/8--Full
4. How much fuel is in the fuel tank? Empty --1/8--1/4--3/8--1/2--5/8--3/4--7/8--Full
5. What are the ohm readings at the fuel sender to negative battery post? _____ohm
6. What are the ohm readings on circuit 10 (tan wire) at the instrumentation processor to negative battery post? _____ohm

Empty ---1/8----1/4----3/8----1/2----5/8----3/4----7/8---Full. Known tank fuel level.

---0-----11.25--22.50--33.75--45.00--56.25--67.50--78.75--90.00. At the fuel sender

---0-----11.25--22.50--33.75--45.00--56.25--67.50--78.75--90.00. At the instrumentation processor

Empty ---1/8----1/4----3/8----1/2----5/8----3/4----7/8---Full. Fuel gauge reading

7. Does the Known tank fuel level and at the fuel sender ohm readings match?
 - a. No, look at the fuel sender.
 - b. Yes, move on to 8
8. Do the fuel sender and instrumentation processor ohm readings match?
 - a. Yes, look at the connection of circuit 10 (tan wire) to the instrumentation.
 - b. No, move on to 9
9. Does the Fuel gauge reading change when the head lights or the windshield wipers are turned on?
 - a. Yes, look at the ground connections from the instrumentation processor and the fuel sender back to negative battery post
 - b. Call Jim Symonds at (616) 881-3216